Corporate Product Overview

EMPOWERING RESULTS



Let Us Empower Your Results.

The one thing all laboratories need to be successful is results they feel confident in. Since 1936, millions of samples worldwide have been analysed using LECO instruments for elemental analysis, gas chromatography, hardness testing, and more. We work with our customers to find the right solution for the type of sample analysis they are performing, helping them to achieve data that is clear, consistent, and accurate. But our commitment to the customer doesn't end when our instruments are delivered.

LECO is dedicated to enhancing the user experience long after the sale by offering thorough training on our instruments and technology, accessibility to instrument service programs that keep your instruments in top working order, and access to friendly service and support to ensure you are getting the most out of your purchase – support that will empower your laboratory for success.



1936:

Carl Schultz founds the Laboratory Equipment Company, and introduces the first rapid carbon determinator for the steel industry.



1973:

LECO introduces the industry's first line of complete solutions for metallographic analysis.



1979:

The SC-32, the industry's first automated sulfur analyser, replaces the tedious ESCHA wet chemistry method.



1997:

The PEGASUS® GC-TOFMS, one of the first time-of-flight mass spectrometers in the marketplace, is released by LECO.



2006:

LECO unveils its Global Support Centre, a 50,000 square foot service and training facility.



2012:

LECO opens the Elizabeth S. Warren Technical Centre, dedicated to the research and development of innovative instrumentation and equipment for the separation science

product line.



2016:

LECO celebrates 80 years of innovation by introducing the *Pegasus* BT, a new benchtop GC-TOFMS.



















1967:

LECO's first international presence is established with the formation of the Export Division in Germany.



1976:

LECO's first protein determinator, the NP-28, is introduced to the organic and food markets.



1983:

The TGA Moisture/ Ash series is introduced. The Carl E. Schultz Technical Center opens as a stateof-the-art Research and Development centre.



2000:

LECO introduces the TC-600 and CS-600 series, the first instruments of their kind with built-in Windows®-based software.



2011:

CORNERSTONE® software platform is launched, providing faster, more intuitive operation, including touch-screen capabilities, for LECO analytical products.



2014:

Cornerstone
Mobile, an
optional remote
viewing feature,
is introduced,
allowing users to
view status, data,
and plots for select
instruments from
a smartphone,
tablet, or desktop
computer.



2018:

Continued growth and expansion sparks the opening of the new Robert J. Warren Customer Experience Center, a 64,000 sq foot facility with multiple laboratories ideal for customer demonstrations and presentations.

Spectroscopy

Carbon | Sulfur

Oxygen | Nitrogen | Hydrogen

Carbon | Water

Hydrogen

Glow Discharge AES



844/744 Series

- Quick, accurate carbon and sulfur determination by combustion infrared detection
- Expanded range and increased precision for the most demanding applications
- · Calibration, analysis, evaluation, and diagnostic functions accessible via user-friendly software
- Rapid sample combustion with our high-efficiency induction
- Autocleaner available
- Optional 10- and 60position autoloader
- CORNERSTONE® Mobile option provides access to data, plots, and instrument status from your smartphone, tablet, or desktop computer



836/736 Series

- Oxygen, nitrogen, and hydrogen by inert gas fusion
- Fast. simultaneous measurement of oxygen. nitrogen, and hydrogen
- State-of-the-art infrared and thermal conductivity detectors with no moving parts and no manual adjustments
- EN variants for large sample applications like elemental determination in uranium oxide and aluminium; Si variant for the analysis of low level oxygen in silicon wafer samples and other materials
- Optional 20-position autoloader and autocleaner available
- Cornerstone Mobile option provides access to data, plots, and instrument status from your smartphone, tablet, or desktop computer

RC612

- Fast, reliable carbon and water determination for a wide variety of organic and inorganic materials
- State-of-the-art furnace control system allows temperature ramping from ambient to 1,100°C
- High-efficiency afterburner ensures complete combustion of organic compounds when ramping
- · Simplified furnace design eases maintenance and increases safety
- · Increased flexibility by reacting in an inert atmosphere or combusting in an oxidising atmosphere
- Optional non-sequential 50-sample autoloader available

DH603

- Residual and diffusible hydrogen determination by hot extraction
- Optional diffusible sample piercer
- State-of-the-art thermal conductivity detector with no moving parts and no manual adjustments
- Innovative chassis architecture improves reliability and service-ability
- Larger combustion tube to accommodate bigger samples



Glow Discharge Atomic Emission Spectrometers

- Bulk elemental analysis only, or bulk analysis and compositional depth profiling (CDP) models available
- Spectral range from 120 to 850 nm (configuration dependent)
- Continuous profile of concentration / thickness
- Wide dynamic range with concentrations from ppm to 100% by weight
- Short analysis time (within minutes)
- Choice of RF or DC lamps for both conductive and non-conductive samples
- Easy-to-use software

Separation Science

GC×GC-MS



QuadJet™ SD

- Enhanced separating power for complex sample analysis
- Easy-to-use ChromaTOFbased software provides acquisition processing and reporting functionality within a single package
- Classification software feature simplifies component identification
- Available cryogen-free modulator eliminates the need for LN2 dewars



PEGASUS® GC-HRT+ **GC-TOFMS**

High Resolution GC-MS

- The highest performance TOF mass spectrometer for the GC-MS market
- Folded Flight Path® (FFP®) technology allows users to achieve resolutions of up to 50,000
- Employs ChromaTOF software with automated High Resolution Deconvolution® (HRD®) and formula generation for seamless identification of unknowns, plus compatibility with standard GC-MS libraries
- Spectral Analysis Toolkit har nesses the power of Mass Defect, Van Krevlen, and RDBE plots to take your unknown analysis to a new level
- 1 ppm mass accuracy identifies unique molecular formula
- Encoded Frequent Pushing® (EFP®) contributes to increased sensitivity, expanded dynamic range, and much more
- The new Multi-Mode Source $^{\mathsf{TM}}$ (MMS™) allows users to easily produce and compare aligned data from multiple modes of ionization (EI, PCI, and ECNI)



High Resolution GC×GC-MS

PEGASUS® GC-HRT+4D **GC×GC-TOFMS**

- Combining the highest performance GCxGC and TOF on the market gives users an unprecedented ability to interrogate complex samples
- Using the Identification Grading System™ (IGS™), identify components with the ultimate confidence
- With mass accuracies of 1 ppm and peak capacities at least two times greater than anywhere else in the marketplace
- The industry's most established GC×GC systems; thermal modulation with liquid nitrogen or cryogen-free versions
- ChromaTOF Tile software allows the easy and quick statistical comparison of groups of GC×GC TOF samples
- The new Multi-Mode Source (MMS) allows users to easily produce and compare aligned data from multiple modes of ionization (EI, PCI, and ECNI)
- Integrated software platform acquires data, controls all hardware, and analyses and reports results with a high level of automation; tailored to get the most out of HR data

PEGASUS® BT GC-TOFMS

- Industry-leading sensitivity helps you find and quantify an unlimited number of analytes, while proprietary deconvolution algorithms yield clean, high quality spectra
- A complete historical record of all components for each sample is retained for future data minina
- The tried-and-tested reliability and durability of our Pegasus brand in a convenient benchtop unit
- StayClean® ion source eliminates the need for source cleanina

PEGASUS® BT 4D GC×GC-TOFMS

- Enhanced sensitivity by coupling our benchtop Pegasus BT with our high performance GC×GC thermal modulation system
- Ability to interrogate challenging samples where the best sensitivity is needed
- Unique and powerful ChromaTOF® brand software simplifies quantitation and analyte identification with features such as Non Target Deconvolution® (NTD®), Target Analyte Find, library searches, and more
- StayClean ion source eliminates the need for source cleaning
- ChromaTOF Tile software allows the easy and quick statistical comparison of groups of GC×GC TOF samples

Calorimetry Thermogravimetric Moisture Sulfur | Carbon Thermogravimetric Analysis



AC600

- · Accurate and precise calorific measurements in as little as 5 minutes
- Ergonomic vessel and prep station design for convenient operator handling and ease-of-use
- Meets or exceeds ASTM and ISO requirements
- 6,000 to 15,000 BTU/lb range for 1 gram sample
- Intuitive software

TGM800

- · High precision, automated thermogravimetric moisture determination, which utilizes a direct method for replacing tedious loss-on-drying techniques
- Measure up to 16 samples at a time with optimized drying time using mass constancy end point recognition
- Intuitive Cornerstone brand software with flexible method settings and touch-screen operation
- Precise oven temperature ramping and set point control up to 175°C
- Remote access through Cornerstone Mobile provides access to data, plots, and instrument status from smartphone, tablet, or desktop computer

- Automated thermogravimetric analysis batch of up to 19 samples
- Determine multiple constituents . moisture/ash, organic matter, volatile content, and LOI from a single sample in various organic, inorganic, and synthetic materials
- Optimised analysis time using automatic end point recognition based upon sample mass constancy
- Cornerstone brand software with touch-screen interface promotes an ergonomic workspace and optimised workflow
- Remote access through Cornerstone Mobile provides access to data. plots, and instrument status from smartphone, tablet, or desktop computer

832 Series

 Simple, fast, accurate sulfur/carbon determination in organic materials

1111111

- High-efficiency furnace with intelligent control lowers operating costs and optimises furnace reliability
- Individual wide-range IR detection
- Operator-centred design with touch-screen Cornerstone brand software promotes an ergonomic workspace and optimised workflow
- Optional High Temperature (HT) and Dual-Range (DR) 832 models are also available
- Cornerstone Mobile option provides access to data, plots, and instrument status notifications from your smartphone, tablet, or desktop

rganic

Carbon | Hydrogen | Nitrogen

Carbon | Nitrogen | Sulfur



Optical Equipment

Image Analysis & Management



828 Series

- Rapid analysis cycle times as fast as 2.8 minutes with macro sample mass capabilities
- A reduction reagent tube lifetime of 4,000 samples extends instrument uptime and lowers operating costs
- Dual-stage reagent-free furnace with exclusive oxygen furnace enables application versatility using macro sample mass
- Cornerstone brand software with touch-screen interface promotes an ergonomic workspace and optimised
- Optional S832 add-on provides independent sulfur determination
- Remote access through Cornerstone Mobile provides access to data, plots, and instrument status from smartphone, tablet, or desktop computer
- Complies with ISO, AOAC, AACC, AOCS, and ASBC methods of analysis



928 Series

- Rapid determination of macro sample sizes (up to 3 grams) in as little as 5 minutes
- Extended reagent lifetimes maximise lab efficiency and lowers operating costs
- Rugged design meets the demands of difficult applications
- Operator-centred design with touch-screen Cornerstone brand software promotes an ergonomic workspace and optimised workflow
- Cornerstone Mobile option provides access to data, plots, and instrument status notifications from your smartphone, tablet, or desktop computer
- Complies with AOAC, AACC, AOCS, and ASBC methods of analysis



Optical Microscope

- Inverted brightfield metallograph with excellent optics and LED illumination
- Includes manual XY-stage and polarized light evaluation
- Camera port for simple camera integration



IA44/PAX-it™ Image Management System

- Complete image analysis software with a powerful file archival system
- Search, sort, and organise images according to descriptive fields
- An ideal solution for measuring, archiving, and image analysis of materials
- Optional modules for grain size, nodularity, edge detection, and more



Metallography

Sectioning



Grinding | Polishing



SX100M Series

- Radial arm for manual sectioning at user-friendly working height
- Integrated 6.6 gallon recirculating tank
- Sloped floor for efficient coolant flow and minimal debris build-up
- Convenient easy-to-operate control panel
- Electronic mechanical braking system

MSX Series

- Manual control and automatic oscillation or pulse sectioning
- Flexible model configurations with blades up to 17 in (432 mm)
- Optional integrated X- and Y-tables for parallel sections
- Optional filter bag kits for longer coolant operating life
- Side access ports to cut variable-length specimens
- Rugged steel design
- Recirculation tank included

PX400/500

- Intuitive, touch-screen software simplifies your grinding/polishing process
- Spiral bowl design prevents drain clogs
- Up to five programmable metered fluid dispensers to meet every polishing objective
- Rugged components withstand any environment
- Fixed and individual sample method models available

PX300

- Solid and compact with a durable aluminium frame design
- Manual control of wheel speed, water spigot, and timer
- Water faucet with adjustable flow is flexible for ease of bowl cleaning
- Optional non-motorized head for multiple sample preparation

Metallography

Mounting







LM/LV Series

- Micro and Macro indentation, Knoop, and Vickers capabilities
- Analog and digital models
- Touch-screen capability on select models
- Durable design for reliable performance
- Optional auto turret
- All models conform to ASTM specifications

LR/LCR Series Rockwell-Type

- Superficial & Rockwell scales
- Load Cell technology
- Highly accurate, reliable results
- Dead weight Rockwell-type units available
- Conforms to ASTM specifications



AMH55 Hardness Testing System

- Cornerstone brand software for increased usability, simplified reporting, and streamlined analysis times
- Unique patented trace function
- Automatically measures impressions with various surface conditions, including scratched, etched, or unevenly illuminated surfaces
- Application-specific modules to expedite testing
- Available in Automatic, Semi-Automatic, and Lite configurations

MX Series

- Fully automatic mounting press with single- and dual-mounts in a variety of mold sizes
- Intuitive easy-to-use touch-screen interface
- Simple, solid-steel closure design is durable, easy to clean, and avoids jamming
- Slim, 8-inch wide profile maximizes lab space
- Optional water recirculator to save water and keep MX units clean



LECO Subsidiaries Span the Globe – So We Can Be There When You Need Us

Africa

LECO Africa (Pty.) Ltd. | Kempton Park, SA Phone: +27-11-974-1681 africa.leco.com

Argentina

LECO Argentina S.A. | Buenos Aires Phone: +54-114-523-8077 la.leco.com

Australia

LECO Australia Pty. Ltd. | Castle Hill, NSW Phone: +61-2-9849-5900 au.leco.com

Brazil

LECO Instrumentos Ltda. | Rio de Janeiro Phone: +55-212-538-4250 la.leco.com

Canada

LECO Instruments ULC | Mississauga, Ontario Phone: +1-905-564-6577 www.leco.com

■ China

LECO Corp/Beijing Office | Beijing Phone: +86-10-6512-8877 www.lecochina.com.cn

■ Czech Republic

LECO Instrumente Plzen s.r.o. | Plzen Phone: +420-37-751-0811 eu.leco.com

■ France

LECO France | Villepinte Phone: +33-134-45-4600 eu.leco.com

Germany

LECO Instrumente GmbH | Mönchengladbach Phone: +49-2161-90233-0 eu.leco.com

Hong Kong

LECO Instruments Hong Kong Ltd. | Kowloon Phone: +852-2387-7028 www.lecochina.com.cn

Italy

LECO Italy S.R.L. | Milan Phone: +39-02-953-43391 eu.leco.com

Japan

LECO Japan Corporation | Tokyo Phone: +813-6891-5800 www.leco.co.jp

■ Korea

LECO Korea Co. Ltd. | Gyeonggi-Do Phone: +82-31-478-2441 www.leco.co.kr

Malaysia

LECO Instruments (M) Sdn. Bhd. | Selangor Phone: +60-3-7770-2100 www.leco.com.my

■ Mexico

LECO Mexico, S de RL de CV | Monterrey Phone: +52-81-83-49-4384 www.leco.com

■ Middle East

LECO Middle East Intern. FZE | Dubai, UAE Phone: +971-4-3209667 eu.leco.com

■ The Netherlands

LECO Europe B.V. | Geleen Phone: +31-46-4747473 eu.leco.com

Peru

LECO Instrumentos Peru | Lima Phone: +511-719-6124 www.leco.com

Poland

LECO Polska Sp.zo.o | Tychy Phone: +48-32-2000-760 eu.leco.com

Russia

Z.A.O. LECO Center Moscow | Moscow Phone: +7495-710-3818 eu.leco.com

Spain

LECO Instrumentos S.L. | Madrid Phone: +34-91-803-1250 eu.leco.com

Scandinavia

LECO Nordic | Täby Phone: +468-594-11000 eu.leco.com

Taiwan

LECO Instruments Taiwan Ltd. | Taipei Phone: +886-2-2518-4699 www.leco.com.tw

■ Thailand

LECO Instruments (Thailand) Ltd. | Bangkok Phone: +66-2-886-4350 www.leco.com

United Kingdom

LECO Instruments (U.K.) Ltd. | Stockport Phone: +44-161-487-5900 eu.leco.com

■ Vietnam

LECO Vietnam, Co., Ltd. | Ho Chi Minh City Phone: +84-28-3851-2886 www.leco.com

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LECO Corporation

3000 Lakeview Avenue | St. Joseph, MI 49085 Tel.: 269–985–5496 info@leco.com | www.leco.com LECO Europe eu.leco.com

