Maximise your productivity and easily measure impressions on various surface conditions for a wide number of applications with LECO’s AMH55. The AMH55 introduces LECO’s innovative CORNERSTONE® brand software to our hardness testing platforms, for increased usability, simplified reporting, and streamlined analysis times.

The AMH55 is ideal for:
- Case Depth Analysis
- Coating Hardness
- Surface Analysis
- Powdered Metals
- Weld Profiles
- Fasteners
- Decarburisation

The AMH55 supports all standard loads for microindentation and Macro/Vickers hardness testing. The AMH55 conforms to ASTM E-384 for micro/macro hardness testing.
AMH55 Model Highlights and Features

Choose the model configuration that fits your needs. All models include our exclusive CORNERSTONE® brand software and the following functionality:

- Advanced image-recognition technology allows analysis of information not available with limited threshold-based methods
- Measures impressions with various surface conditions, including scratched or lightly etched

**AMH55 Automatic**
- Simultaneous automatic alignment and automatic parfocal tools
- Automatic pixel calibration
- Automatic shading correction
- Standard touch-screen interface with multi-touch capabilities
- Streamlined and simplified data reporting; customised spreadsheet generation tools
- Optional Advanced Analysis Module for color contoured mapping

**AMH55 Semi-Automatic**
- Automatically locates and analyses indents
- Automatic alignment
- Automatic pixel calibration
- Standard touch-screen interface with multi-touch capabilities
- Customisable data reporting
- Manual Focus
- Easily upgrade to AMH55 Automatic

**AMH55 Lite**
- Automatically locates and analyses indents within field of view
- Automatic pixel calibration
- Standard PC/monitor with keyboard and mouse interaction; optional touch-screen interface also available
- Customisable data reporting
- Easily upgrade to AMH55 Automatic or Semi-Automatic

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**Hardness Tester Options**

The AMH55 supports all standard loads for microindentation and Macro/Vickers hardness testing.

- LV-Series performs microindentations from 1 Kgf to 50 Kgf or 0.3 Kgf to 30 Kgf with Vickers, Knoop, or dual indenters.
- LMV-50V Load Cell performs Macro/Vickers indentations from 10 gf to 50 Kgf.
LECO’s unique Cornerstone brand software sets the AMH55 apart from other automatic hardness testers. Designed through a collaboration of customer feedback and innovative engineering, Cornerstone gives the user complete control over their analysis parameters, method settings, calibrations, reporting, and more so that testing can be tailored to a specific application. A touch-screen interface and automatic software capabilities, such as simultaneous auto alignment and auto parfocal adjustment, deliver increased speed, ease-of-use, and repeatability to the analysis. Data output and reporting are simplified through Cornerstone’s highly organised, immersive environment, which gives the user the ability to select the data conversions, method of testing, export options, report generation, and other settings that are best-suited for their samples.
Performing a Case Depth Analysis using the AMH55 Automatic

The AMH55 Automatic Micro/Macro Indentation Hardness Testing System combines the tasks of sample testing, measuring, converting, and documenting into one automated instrument operation. Just load the sample, select the indentation pattern(s), and initiate the test. This fully automated system makes the indentations, measures them, calculates their hardness, and then displays the results.

The AMH55 Semi-Automatic and Lite configurations offer the same great testing capabilities, but with less automatic functionality and features to meet your needs. Both can be easily upgraded to the fully Automatic version when the time is right.

1. Place the sample on the stage
2. Select Auto Focus, or use the slider function to bring the image into focus
3. Clicking on any of the shaded quadrants will bring up a quad menu with tracing options
4. After the sample has been traced, patterns and indents can be placed using intuitive fly-out screens
5. Display data on-screen, or quickly and easily export into other platforms, such as Microsoft® Excel®
Package Configurations
Select one of the following hardness tester options with your AMH55 package.

<table>
<thead>
<tr>
<th>Option</th>
<th>Referenced Spec Sheet</th>
</tr>
</thead>
<tbody>
<tr>
<td>LM110/310 Series Microindentation</td>
<td>209-094-001</td>
</tr>
<tr>
<td>LM248/810 Series Microindentation</td>
<td>209-094-009</td>
</tr>
<tr>
<td>LV110/810 Series Vickers</td>
<td>209-094-002</td>
</tr>
<tr>
<td>LMV-50V Load Cell Micro/Macro</td>
<td>209-094-011</td>
</tr>
</tbody>
</table>

Optional Advanced Analysis modules

- Color Hardness/Contour Map (shown below)
- Auto Indent Placement
- Auto case depth

Optional Color Hardness Contour Map displays sample hardness and location with a color representation of hardness variances.

Options and Accessories

<table>
<thead>
<tr>
<th>Item</th>
</tr>
</thead>
<tbody>
<tr>
<td>Stage Sample Holders</td>
</tr>
<tr>
<td>Anti-Vibration Table</td>
</tr>
</tbody>
</table>

Global Instrument Service & Support

We know that keeping your instrument running at optimal performance matters to you, which is why LECO instruments are assembled using the highest quality components and materials.

Sometimes downtime is unavoidable, however, and when that happens, our dedicated network of Global Service and Support technicians will help get you up and running as quickly as possible. Support is available at your facility or ours, by phone, and online. Service and A2LA-accredited calibrations are also available for our LECO-supported optical equipment.

Visit our website for more information on how to access LECO Service:

[eu.leco.com/contact/leco-contact-information]